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# **EVALUATING OPTIONS FOR PFAS TREATMENT, DESTRUCTION & DISPOSAL**

## ***AN OVERVIEW OF THE TECHNOLOGY EVALUATION APPROACH***

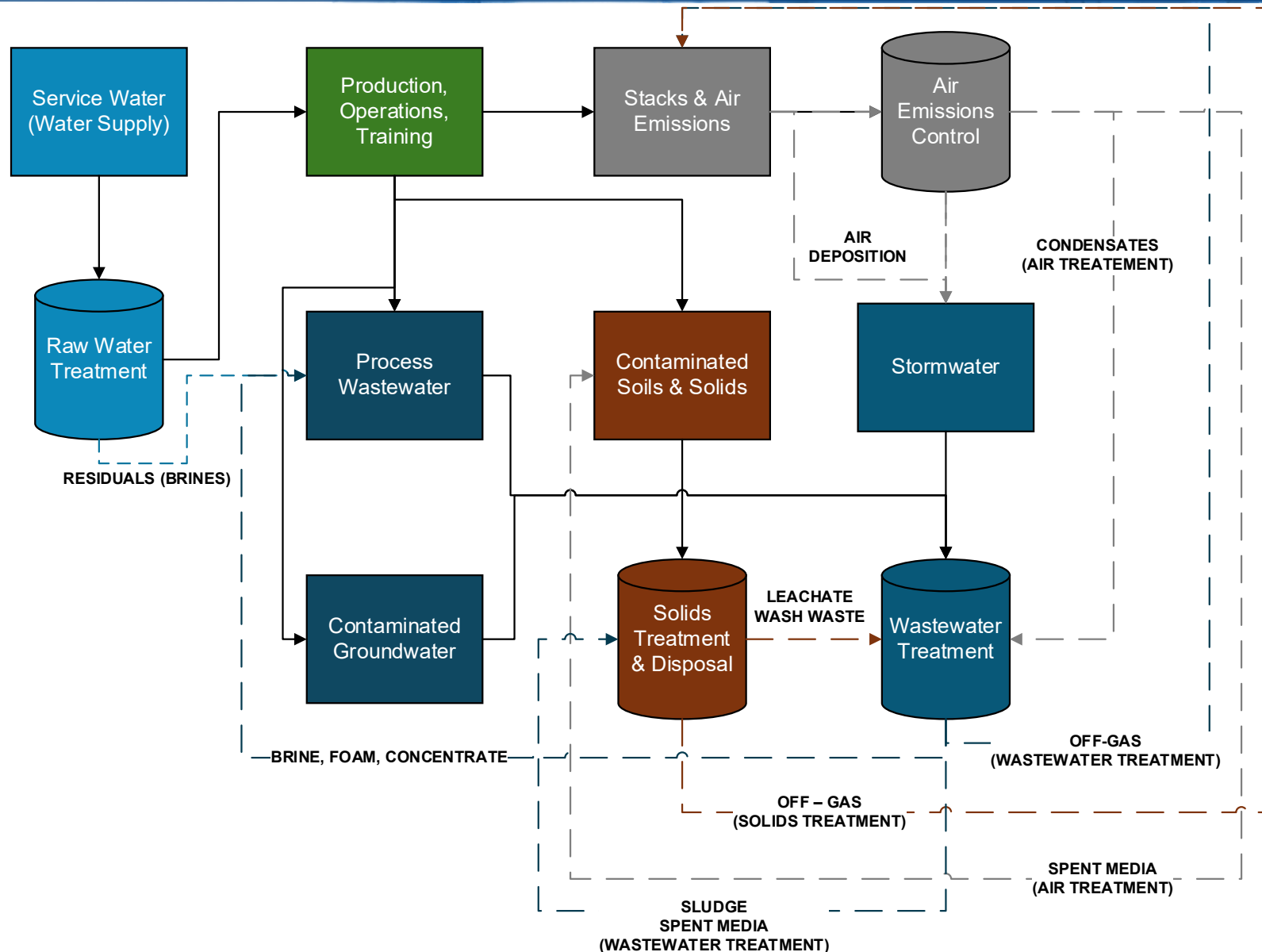
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# Agenda

- ❑ PFAS Treatment – A Multi-Media Overview
- ❑ PFAS Treatment Technologies
- ❑ Technology Selection Drivers
- ❑ Cost Drivers in PFAS Treatment
- ❑ Cost Drivers in PFAS Treatment – Examples
- ❑ Regulatory and Compliance Considerations
- ❑ Technology Selection/Implementation Approach
- ❑ Key Takeaways

# PFAS Treatment - A Multi-Media Overview



## PRIMARY TREATMENT STREAMS

Service Water

Stacks & Air Emissions

Process Wastewater

Contaminated Groundwater

Contaminated Soils or Solids

## SECONDARY TREATMENT STREAMS

Water Treatment Residuals (Brine)

Air Treatment Residuals (Condensates, Spent Media)

Stormwater

Wastewater, Groundwater, Stormwater  
Treatment Residuals (Off- Gas, Sludge, Spent  
Media, Brine, Foam)

Solids Treatment Residuals (Off- Gas, Wash  
Waste, Leachate)



# PFAS Treatment Technologies

## LIQUID PHASE

- Granular Activated Carbon
- Ion Exchange
- Reverse Osmosis
- Nanofiltration
- Foam Fractionation
- Regenerable Ion Exchange
- Other Adsorptive Media
- Enhanced Pretreatment
- Supercritical Water Oxidation (SCWO)\*
- Hydrothermal Alkaline Treatment (HALT)\*
- Evaporation
- Photoactive Reductive Defluorination (PRD)\*
- Ultraviolet Photocatalysis\*

## GAS PHASE

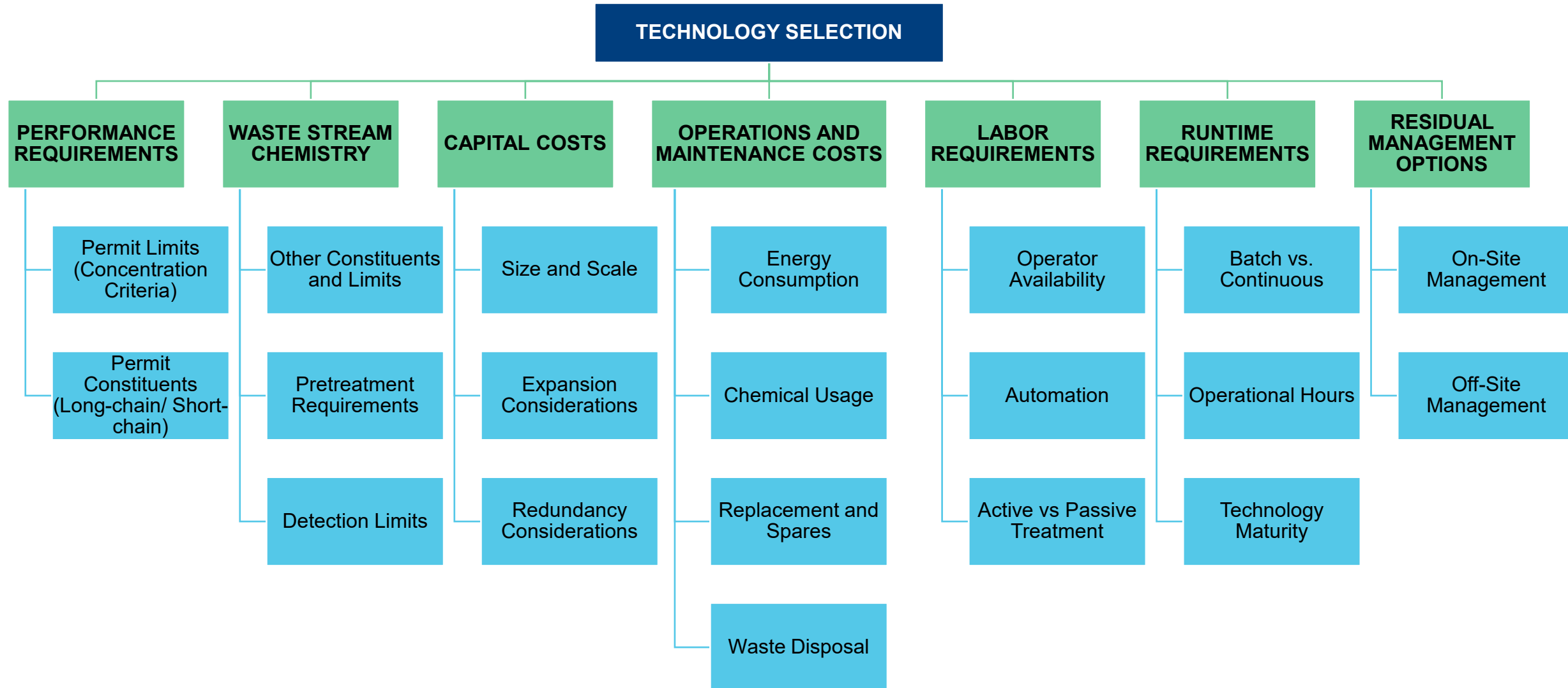
- Granular Activated Carbon
- Other Adsorbents
- Catalytic Oxidation\*

## SOLID PHASE

- Supercritical Water Oxidation (SCWO)\*
- Soil Washing and Dewatering
- Solid Stabilization
- Smoldering Combustion\*
- Incineration\*
- Gasification\*



# Technology Selection Drivers





# Cost Drivers in PFAS Treatment

## PRIMARY DRIVERS

- **Pretreatment Requirements** and Complexity of Pretreatment (Scaling, Fouling, Competition)
- Hydraulic Capacity and System Scale
- **Runtime Requirements & Automation**
- **Residual Management** and Disposal
- Analytical Costs

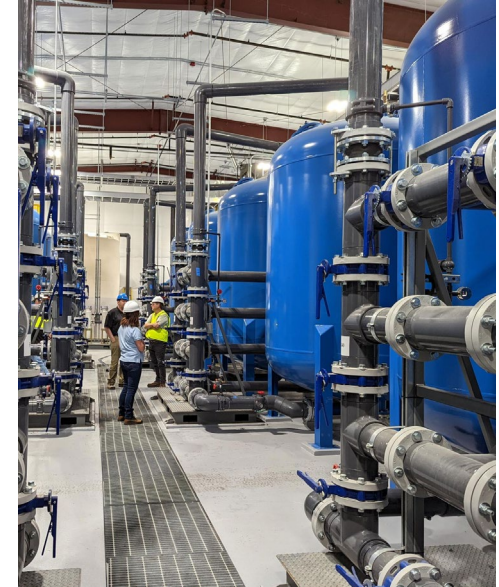
## SECONDARY DRIVERS

- PFAS Permit Limits
- Other Constituents
- Active vs. Passive Treatment



# Cost Drivers in PFAS Treatment - Examples

- **Example 1 – Effect of Pretreatment: 300 gpm groundwater treatment system**
  - ❖ Pretreatment (chemical reaction, clarification, media filtration), granular activated carbon, ion exchange
  - ❖ Annual cost to remove iron, manganese, total organic carbon (chemicals, media) > Annual cost of PFAS media
- **Example 2 – Effect of Automation: 250 gpm stormwater treatment system**
  - ❖ Intermittent operations – batch mode as and when stormwater is generated. Ultrafiltration to remove solids, granular activated carbon, ion exchange with automated backwashing and operations capability. Limited operator availability and automation desired
  - ❖ Retrofit for automation and controls will cost ~ 50% of total capital costs
- **Example 3 – Effect of Residuals Management: 35 MGD wastewater treatment system**
  - ❖ Current system produces waste sludge that is dewatered and landfilled (some PFAS detections)
  - ❖ If PFAS limits on solids are established and/or landfills refuse PFAS waste, operations costs associated with trucking and disposal increases by 250%. Total annual operations and maintenance costs will double



# Regulatory & Compliance Considerations

## Current Considerations

- ❖ What are the current permit limits and potential site-specific interferences in PFAS analysis? *affects process treatment train*
- ❖ What is the duration of treatment? *affects automation, operations and maintenance costs*
- ❖ Removal or destruction – *affects operations and maintenance costs, and timeline*

## Future Considerations

- ❖ What other waste streams could be regulated and how would we handle them? *affects hydraulics, footprint, and capital costs*
- ❖ What other PFAS compounds could be regulated in the future – how do we handle expansion? *affects hydraulics, footprint, and capital costs*
- ❖ What technologies are promising and could provide value in the future? *affects footprint, capital, and operations and maintenance costs*





# Technology Selection/Implementation Approach



- Consider a phased approach for best value with key decision points/off-ramps to modify strategy
- Establish a design basis that is representative of conditions (quantity and PFAS composition)
- Supplement design basis with data collection to fill key data gaps (e.g., interference causing compounds)
- Evaluate technologies based on performance, ease of operations, scalability, media-applicability, and anticipated mass balance (i.e., how much can we treat, and how do we handle residuals), and anticipated costs **[off-ramp]**
- Confirm selected technologies and/or treatment train by performing lab-scale and pilot scale tests (confirm performance, operational approach, and overall costs) **[off-ramp]**
- Design and permitting **[off-ramp]**
- Construction and commissioning



# Key Takeaways

- It is critical to consider PFAS as a **multi-media contaminant** even when dealing with a single contaminated matrix
- PFAS treatment **costs can be significantly affected** by **non-typical considerations** (i.e., non-PFAS removal related) - e.g., pretreatment, automation, residual management
- It is vital to evaluate **current and future potential regulation** during the design phase
- A phased-approach to technology selection and implementation with predetermined off-ramps

