

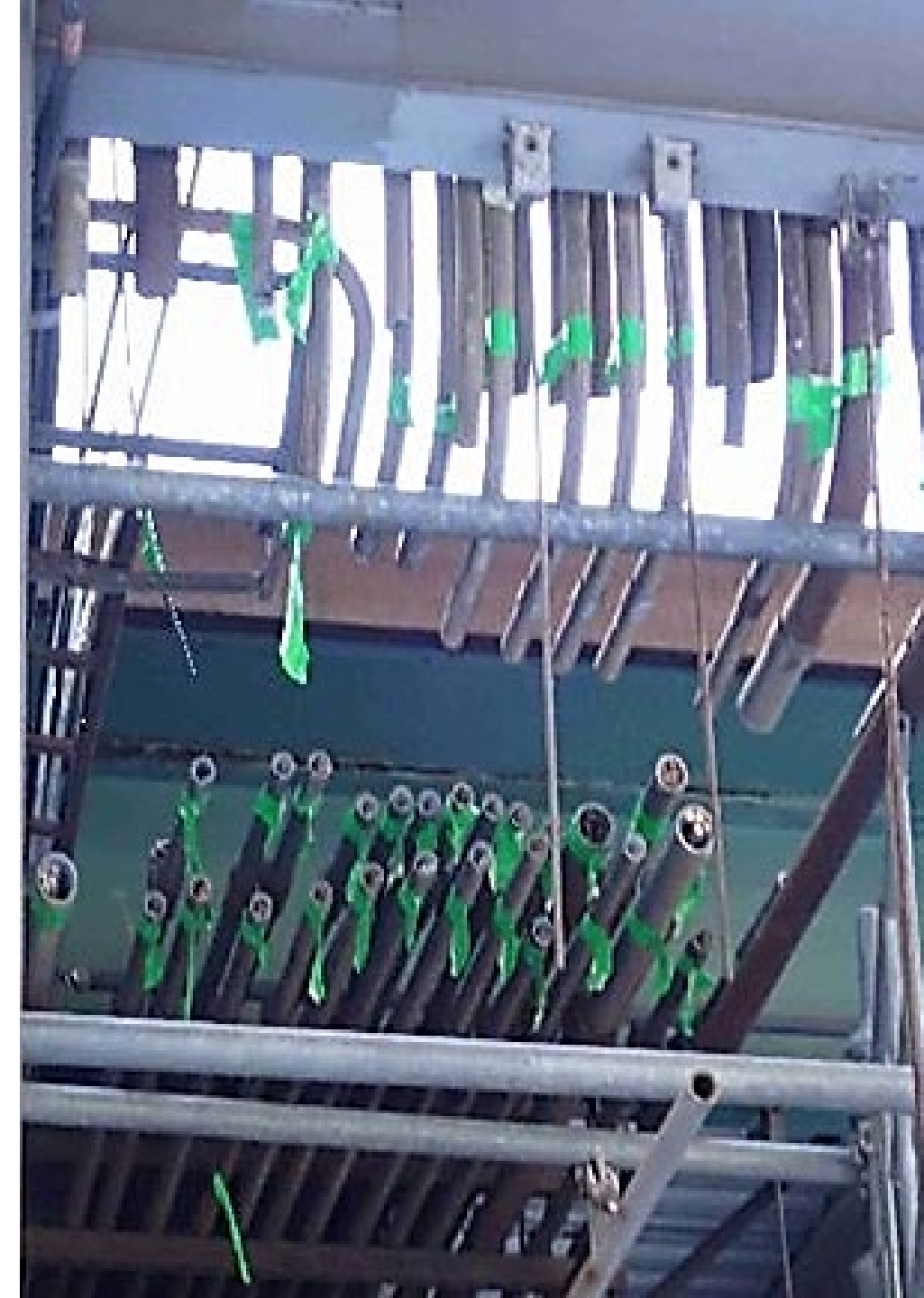
Best Practices to Set Up a Project for Safe and Efficient Decommissioning

Presented by
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Anchor QEA
May 20, 2025



What is Decommissioning?

- From Department of Energy:
 - Takes place after deactivation and includes surveillance and maintenance, decontamination and/or dismantlement.
 - These actions are taken at the end of the life of a facility to retire it from service with adequate regard for the health and safety of workers and the public and for the protection of the environment.
 - The ultimate goal of decommissioning is unrestricted release or restricted use of the site.



Lesson Learned – Plant is Ready for Demolition

- Former Coal-fired Power Plant
- Facility personnel tasked with prepping plant for demolition
- No written plan or documentation of decommissioning
- Demolition bid specifications by owner indicate plant is “ready for demolition”



Lesson Learned – Selling Equipment for Scrap

- Site in Bankruptcy
- Trustee's role is to maximize revenue
- Purchaser's goal to get scrap to market



Lesson Learned – Facility Transfer and Demolition

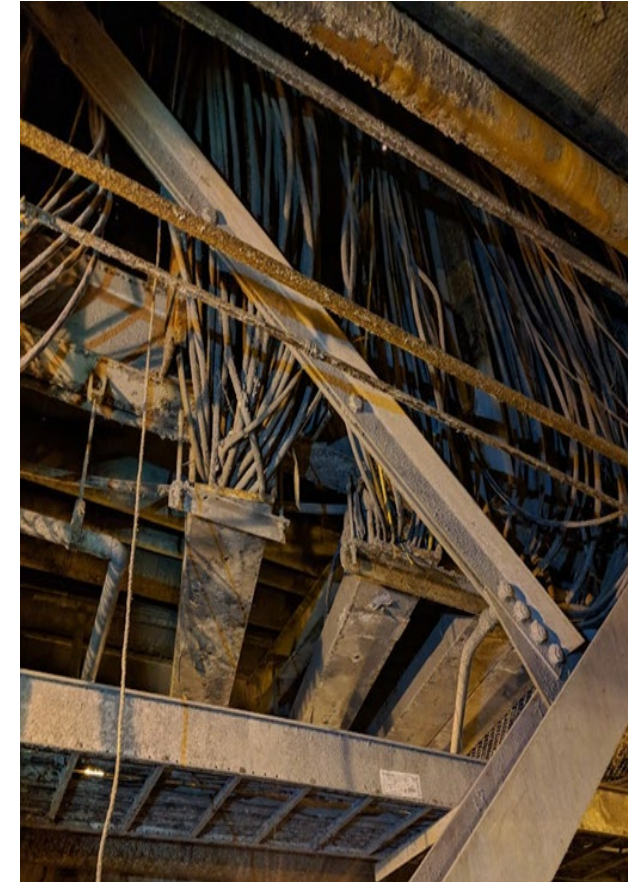
- Assets (power generation and manufacturing facility) sold to LLC
- Land sold to neighboring property owner
 - Intended use: Farming
- Limited pre-demolition assessment or decommissioning
 - Pre-demo asbestos survey
- Post demolition
 - Coal ash, PCBs (> 50 ppm), asbestos, PAHs, demolition debris found in subsurface soils
 - LLC dissolved
 - Lawsuits begin



Lithology	Lithology Description
	Black (10YR 2/1), dry, COAL ASH
	Brownish-yellow (10YR 6/6), dry, SANDY LOAM
	3.0' bgs - Melted plastic

Lesson Learned – Project Awarded Before Understanding Environmental Conditions

- Former power plant scheduled for demolition
- 20-page RFP/Specification – PCB inspection report was “pending” at time of bid
 - RFP did not include addressing PCBs in facility other than related to transformers and capacitors
- PCB-contaminated residuals and equipment throughout facility
 - Extensive pre-demolition cleaning required to preserve scrap (vs. having scrap metal be managed as remediation waste)
 - Cleaning performed as T&M



Lesson Learned – Demolition Dust Liability

- Demolition of former electrical equipment manufacturing facility
 - No air monitoring during demolition
 - No pre-demolition washdown
- Adjacent (residential) landowner records dust releases during demolition
 - Claims their property is covered in dust
 - Soil samples from neighboring property tested for PCBs, low levels detected
 - Lawsuit follows against owner, engineer, demolition contractor



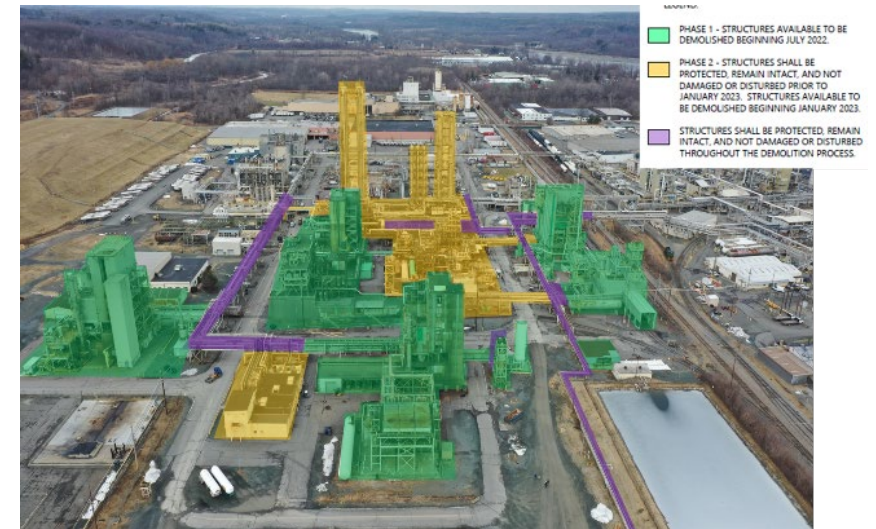
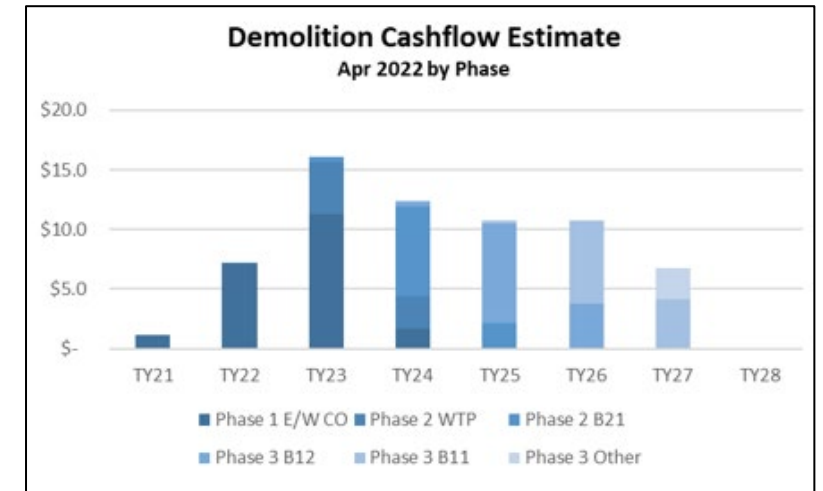
Where to Begin

- Vision/Objectives
- Build the Team
 - Roles, responsibility and ownership
- Communication
 - Who are stakeholders
- Plan
 - Environmental – Performance
 - Documentation – Safety
 - Procurement
- Implementation



Develop Vision/Plan

- Develop a clear plan and strategy
- Develop a realistic schedule and budget
- Get buy-in from the operations team
- Get buy-in from senior management
- Understanding the end state of the site
- "Develop a clear path and strategy—without it, one can get lost along the journey"



Build the Team

- Retain key critical operators/leaders
- Understand internal capabilities/resources
- Supplement with external resources
- Define roles, responsibilities, and ownership



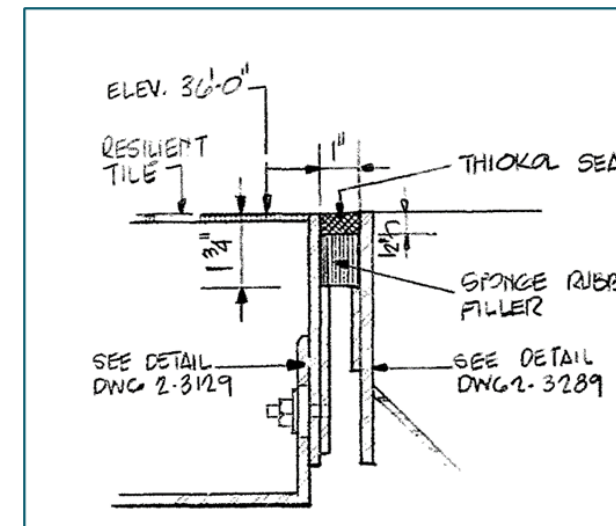
Communication

- Support, educate, and maintain openness
- Constant feedback
 - What is working? Where can we improve?
- Learn from your near misses and communicate
- Communicate early and often to existing site personnel



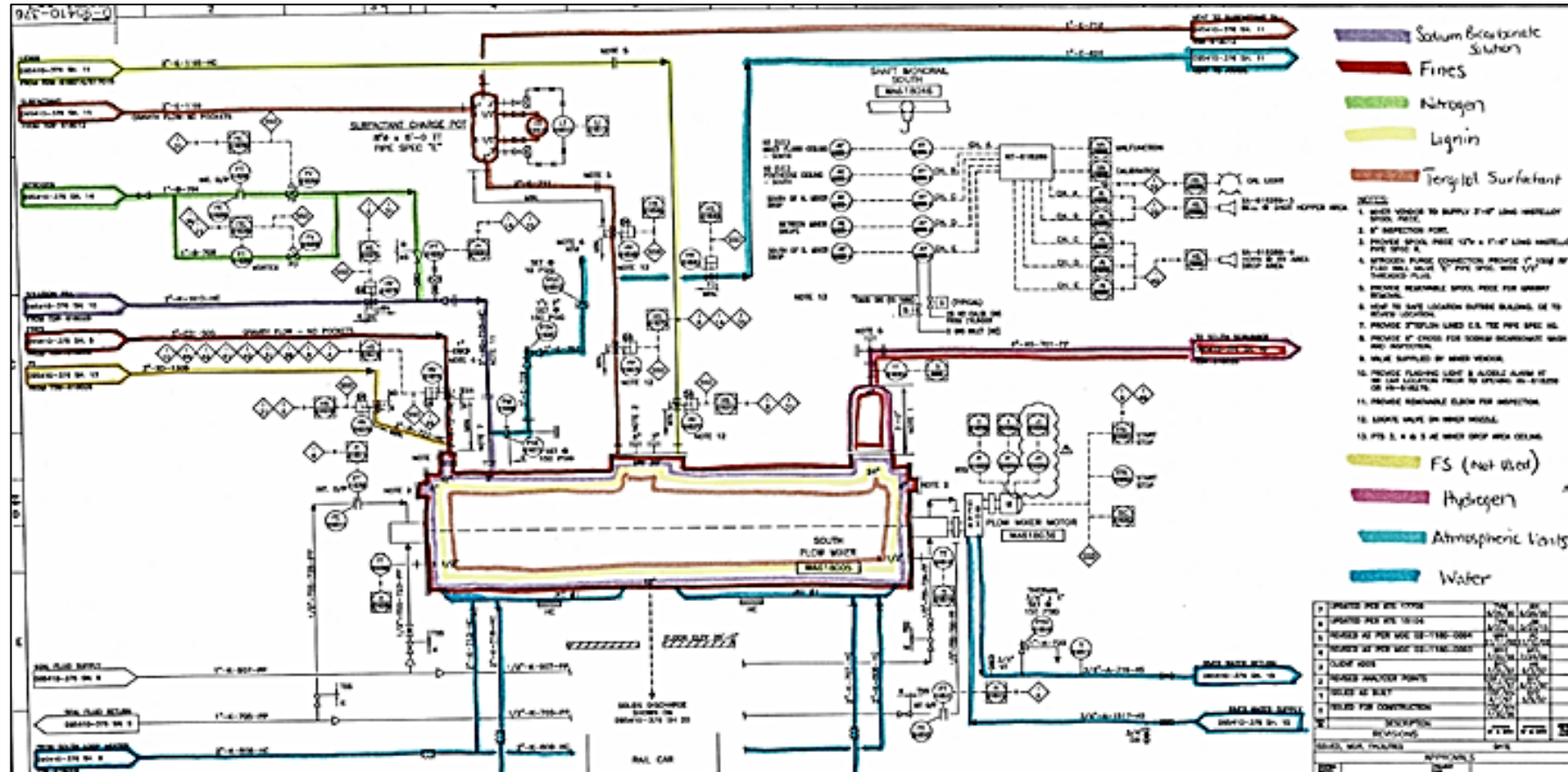
Understand Potential Environmental Concerns

- Review available information
 - Plant history
 - Permits, chemical usage, age/vintage, existing data, and construction drawings
 - Adjacent operations and properties
- Pre-decommissioning/demolition assessments
 - Helps develop decommissioning plan, cost, and schedule
 - Identify regulatory and cost drivers
 - Understand unique environmental concerns
 - Define pre-demolition work to be performed “in house”



ADDENDUM TO THE SITE IDENTIFICATION FORM: EPISODIC GENERATOR						
<p>ONLY fill out this form if:</p> <ul style="list-style-type: none"> You are an SQG or VSQG generating hazardous waste from a planned or unplanned episodic event, lasting no more than 60 days, that moves the generator to a higher generator category pursuant to 40 CFR 262 Subpart L. Note: Only one planned and one unplanned episodic event are allowed within one year; otherwise, you must follow the requirements of the higher generator category. Use additional pages if more space is needed. 						
<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <th colspan="2" style="text-align: left; padding: 2px;">Episodic Event</th> </tr> <tr> <td style="width: 50%; padding: 2px; vertical-align: top;"> 1. Planned <input type="checkbox"/> Excess chemical inventory removal <input type="checkbox"/> Tank cleanouts <input checked="" type="checkbox"/> Short-term construction or demolition <input type="checkbox"/> Equipment maintenance during plant shutdowns <input type="checkbox"/> Other _____ </td> <td style="width: 50%; padding: 2px; vertical-align: top;"> 2. Unplanned <input type="checkbox"/> Accidental spills <input type="checkbox"/> Production process upsets <input type="checkbox"/> Product recalls <input type="checkbox"/> "Acts of nature" (Tornado, hurricane, flood, etc.) <input type="checkbox"/> Other _____ </td> </tr> </table>			Episodic Event		1. Planned <input type="checkbox"/> Excess chemical inventory removal <input type="checkbox"/> Tank cleanouts <input checked="" type="checkbox"/> Short-term construction or demolition <input type="checkbox"/> Equipment maintenance during plant shutdowns <input type="checkbox"/> Other _____	2. Unplanned <input type="checkbox"/> Accidental spills <input type="checkbox"/> Production process upsets <input type="checkbox"/> Product recalls <input type="checkbox"/> "Acts of nature" (Tornado, hurricane, flood, etc.) <input type="checkbox"/> Other _____
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3. Emergency Contact Phone _____		4. Emergency Contact Name _____				
5. Beginning Date _____ (mm/dd/yyyy)		6. End Date _____ (mm/dd/yyyy)				

Decommissioning / Documentation



Decommissioning / Documentation

- Clear and consistent marking
- Visual breaks and openings



MCCs/breakers disconnected and de-energized



Utilities air gapped in pipe rack



Vessels emptied and opened to Atmosphere

Decommissioning / Documentation

- Decommission and document with the assumption that any future work could occur years later without any current team members



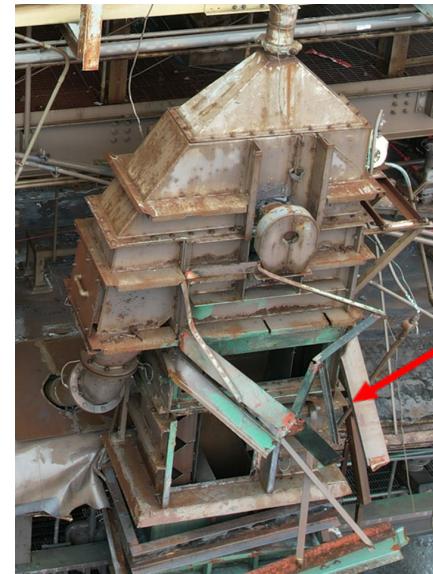
Lesson Learned – Communicating Decommissioned Conditions



Ignition



Release



Design, Bid, and Procurement

- Prequalify
- Clearly ID limits/extent of demolition
- Document existing conditions
- Performance-based specifications
- Apples-to-apples bid assumptions
- Environmental Control Requirements
- Contingency items
- Safety Criteria
- Contract terms and conditions



Contractor Selection

- Bid evaluations
 - Detailed specifications yield good proposals
 - Key project personnel
 - Cost Sensitivity analysis
 - Assumptions
- References
 - Check them
- Safety metrics and company history
- Interviews



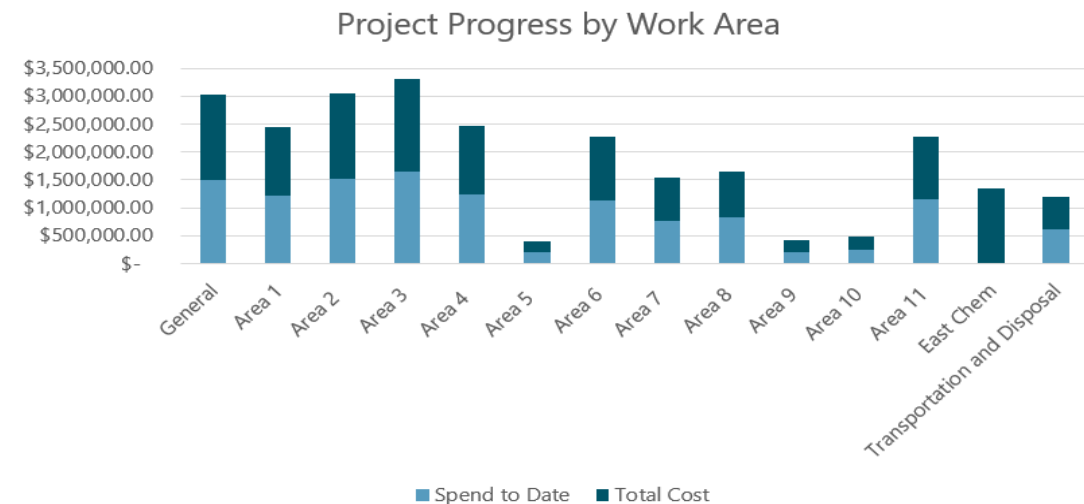
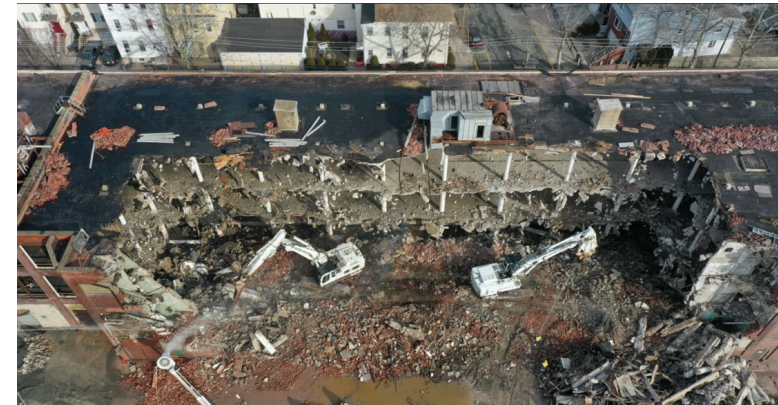
Safely Starting Decommissioning / Demolition

- Safety is key and drives everything
- Control access to your work area
- Pause/regroup as needed
- Daily safety meetings and safety reviews



Decommissioning / Demolition

- Progress tracking
- Full time oversight/safety/inspections as needed
- Site communication: road closures and review work with nearby operations
- Emergency response/operations
- Air monitoring
- Waste tracking
- Project documentation



Using Drone Technology



January 19, 2021



November 16, 2023





What questions
do you have?